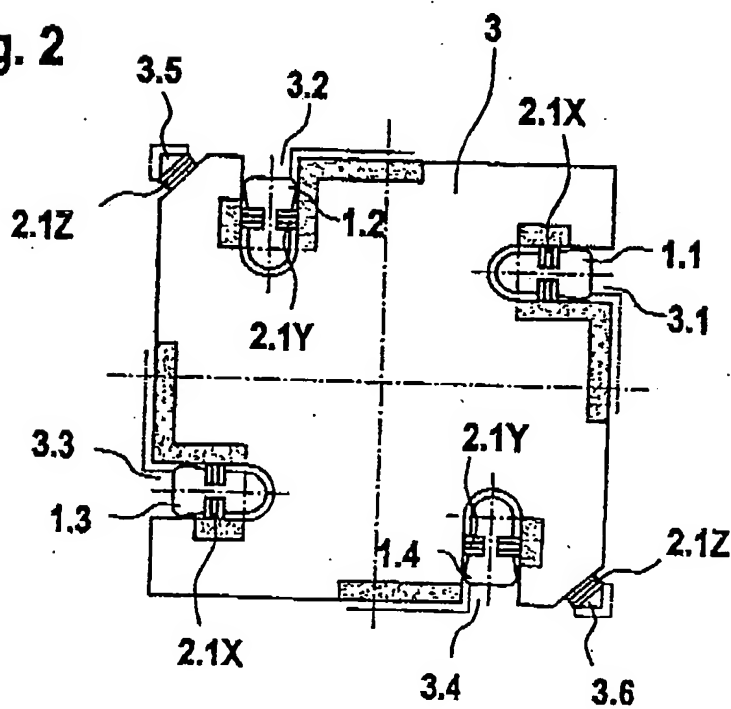


Fig. 2



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Fig. 3

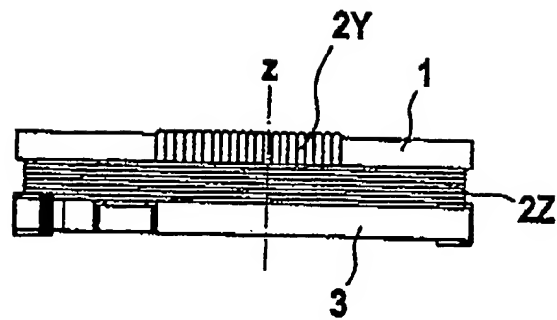
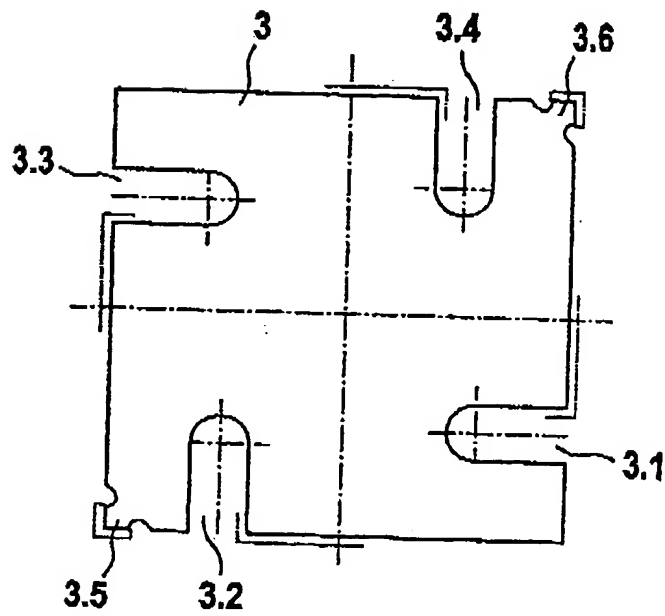


Fig. 4



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Fig. 5

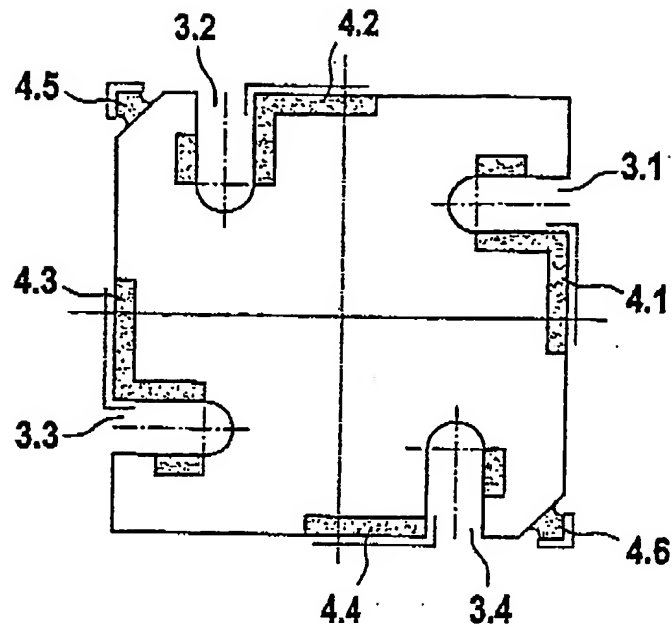
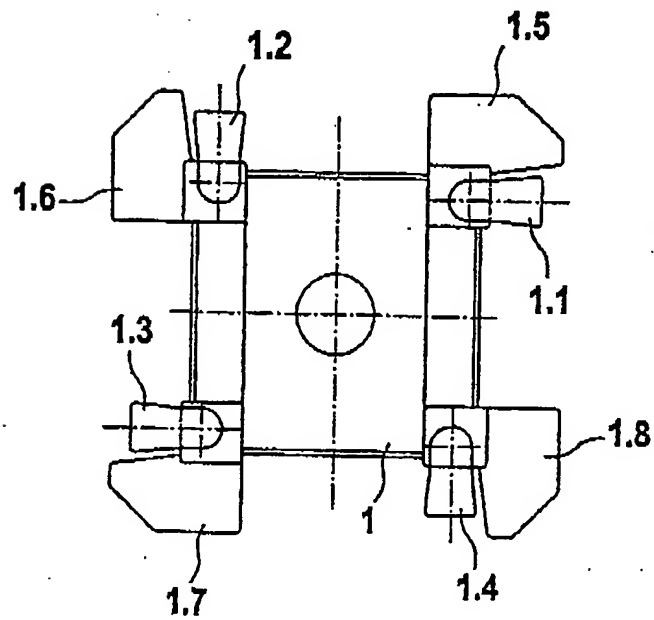


Fig. 6



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Fig. 7

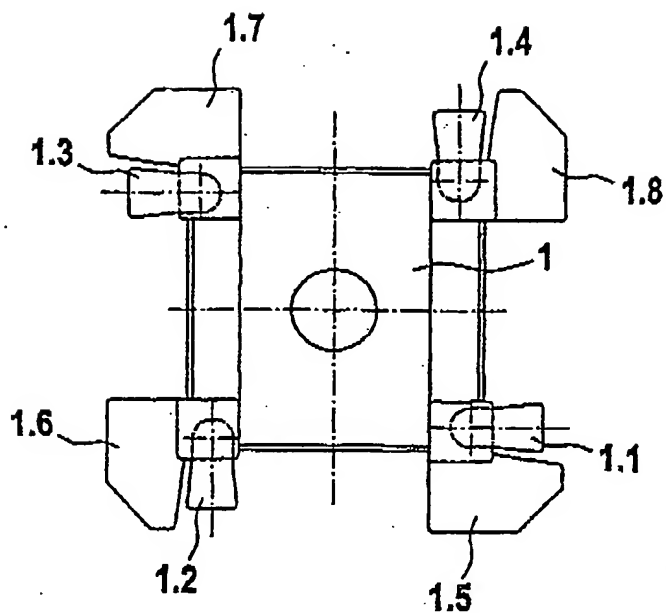
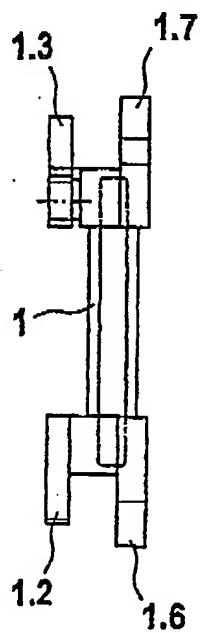


Fig. 8



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Fig. 9

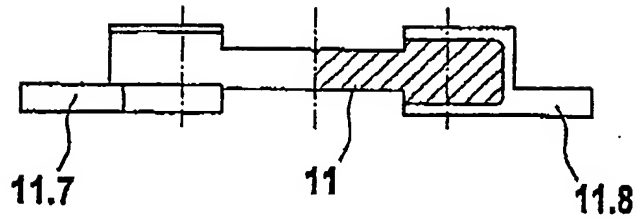


Fig. 10

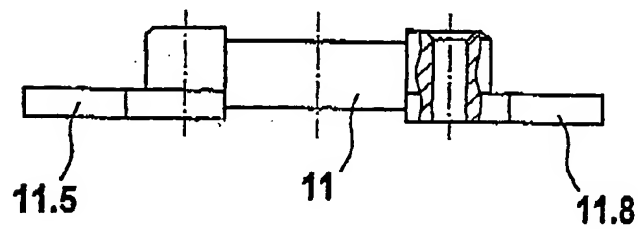
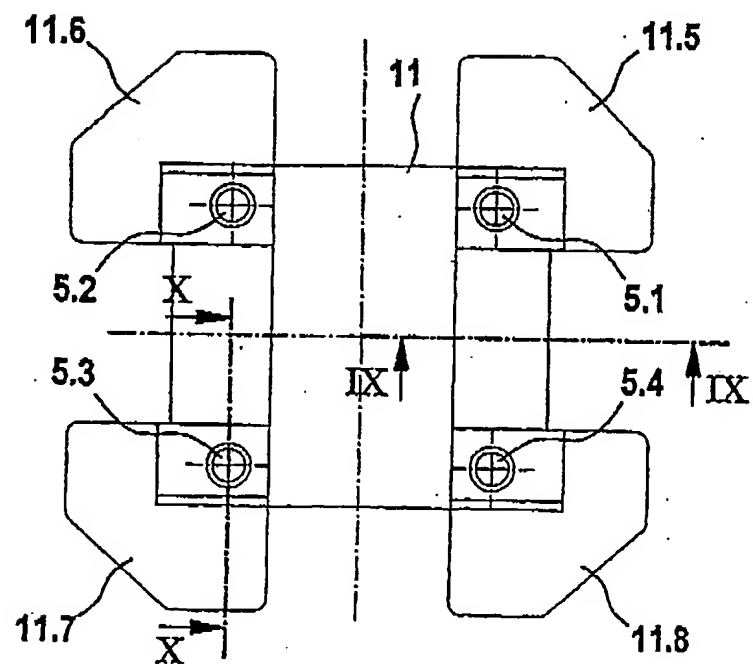


Fig. 11



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Fig. 12

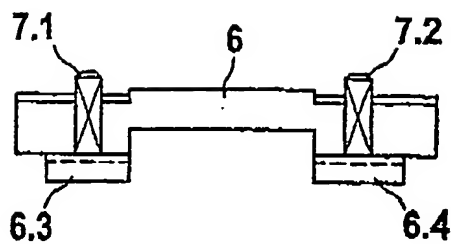


Fig. 13

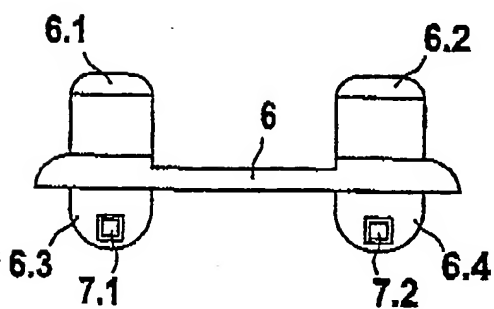
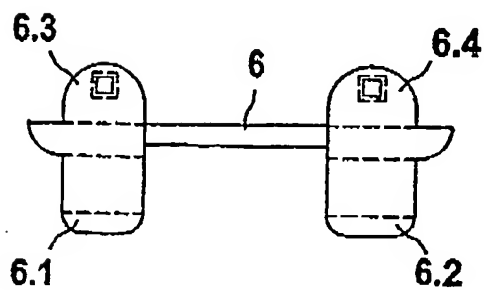


Fig. 14



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Fig. 15

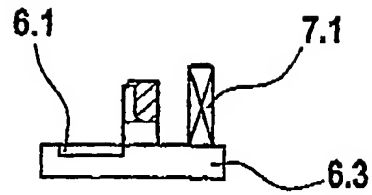


Fig. 16

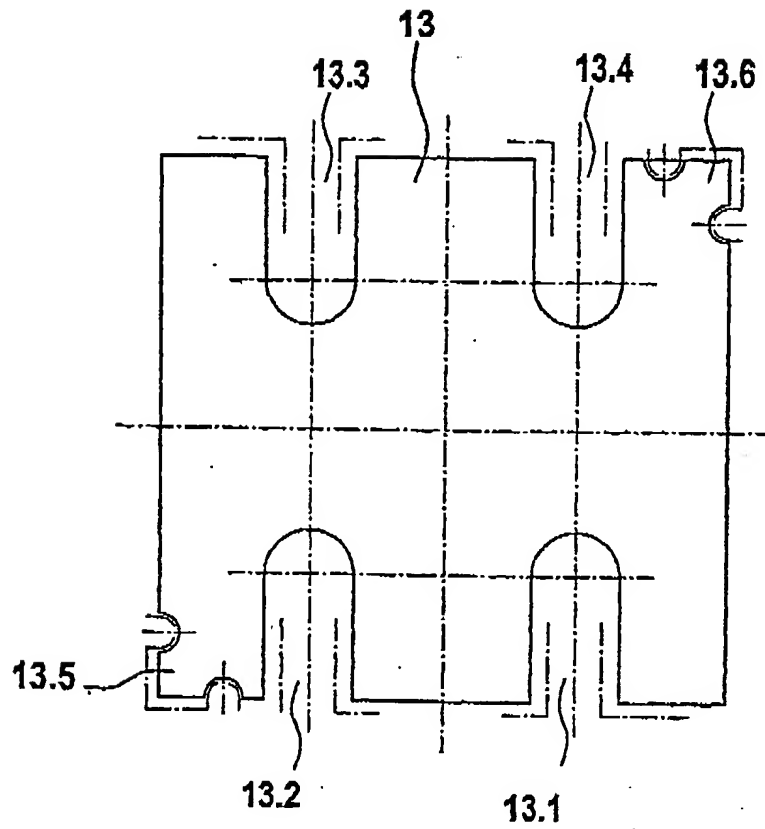
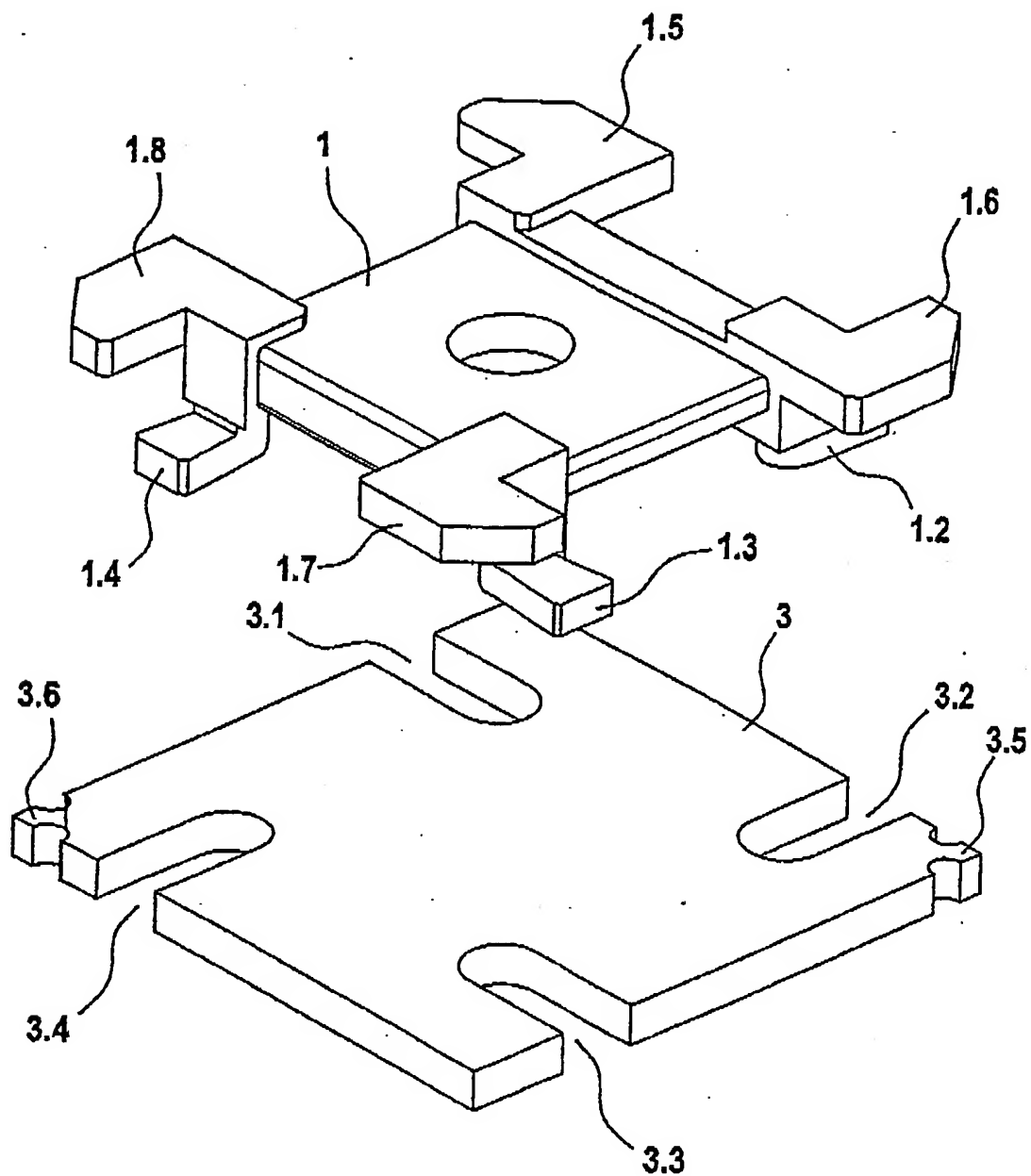


Fig. 18



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Fig. 19A

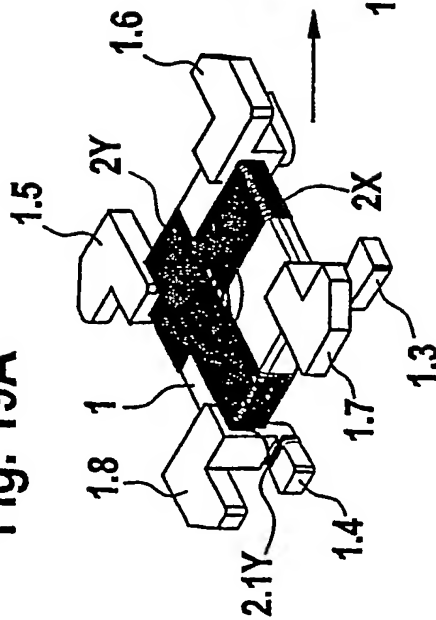
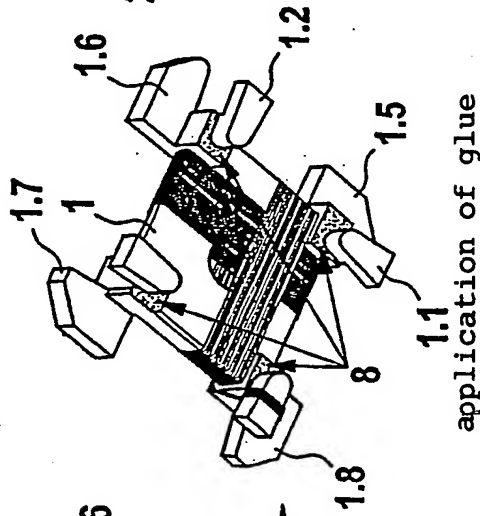
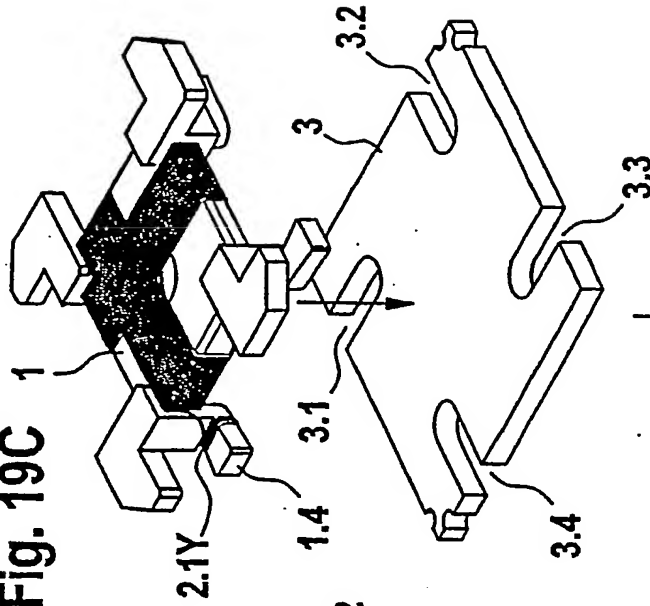


Fig. 19B



winding, crossing and tinning
the X-winding and the Y-winding

Fig. 19C



joining the
parts

Fig. 19E

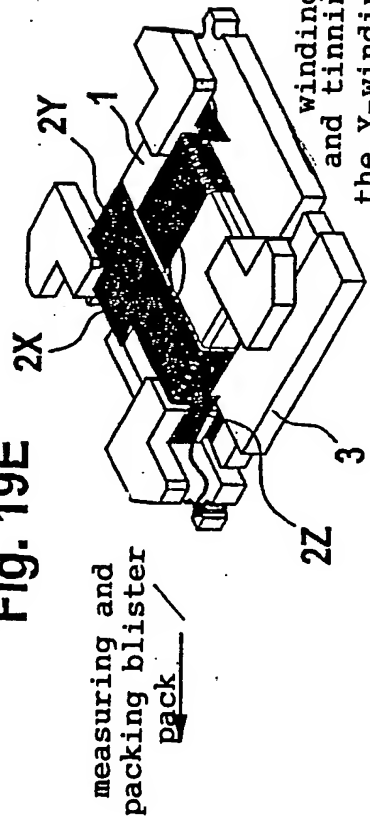
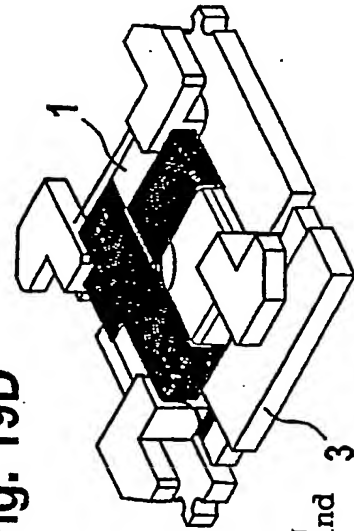


Fig. 19D



winding of the Z-winding
and tinning the X-winding and
the Y-winding